Celanese
The chemistry inside innovation™

GUR® X 204 (DEVELOPMENTAL)

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UHMW-PE powder grade for sheet and profile

The density of the particles according DIN 51913 (Helium Pycnometry) is > 0,94 g/cm^3.

Product information

Resin Identification	(PE-UHMW)		ISO 1043
Part Marking Code	>(PE-UHMW)<		ISO 11469
Average molecular weight	8.4E6	g/mol	Margolies' equation
Average particle size, d50	120	µm	laser scattering

Rheological properties

Viscosity number	3600	cm^3/g	ISO 307, 1628
Intrinsic viscosity	3000		ISO 307, 1628

Typical mechanical properties

Tensile modulus	670	MPa	ISO 527-1/-2
Tensile stress at yield, 50mm/min	20	MPa	ISO 527-1/-2
Tensile strain at yield, 50mm/min	14	%	ISO 527-1/-2
Tensile stress at 50% strain	20	MPa	ISO 527-1/-2
Tensile stress at break, 50mm/min	33	MPa	ISO 527-1/-2
Nominal strain at break	280	%	ISO 527-1/-2
Elongational stress F, 150/10	0.51	MPa	ISO 21304-2
Charpy double notched impact strength, 23°C	140	kJ/m^2	ISO 21304-2
Poisson's ratio	0.47[C]		
Shore D hardness, 15s	60		ISO 48-4 / ISO 868

[C]: Calculated

Tribological properties

Wear by sandslurry method (based on GUR 4120=100)	85		

Thermal properties

Temperature of deflection under load, 1.8 MPa	38	°C	ISO 75-1/-2
Vicat softening temperature, 50°C/h 50N	80	°C	ISO 306

Electrical properties

Volume resistivity	1E12	Ohm.m	IEC 62631-3-1
Surface resistivity	1E12	Ohm	IEC 62631-3-2

Physical/Other properties

Density	930	kg/m^3	ISO 1183
Bulk density	450	kg/m^3	ISO 60

Characteristics

Processing	Ram Extrusion, Compression moulding
Delivery form	Powder

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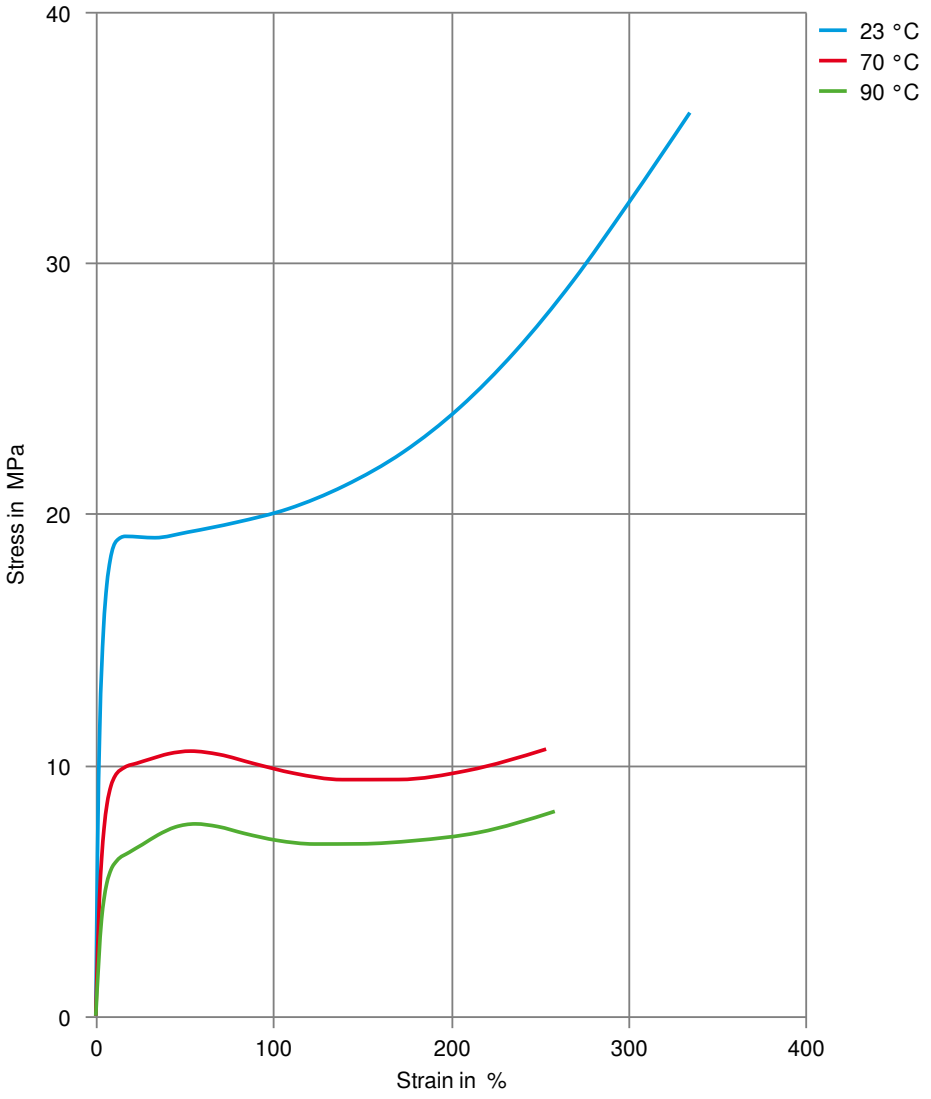
Special characteristics	Heat stabilised or stable to heat, Hydrolysis resistant, Low wear / Low friction, Chemical resistant

Stress-strain



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Secant modulus-strain